

2256

HSSE-PM DIN 371

M
DIN 13

Form.
C



Tol.
6HX



2,5XD



HL

P				M		K			N				S		H		
<800	<1.000	<1.200	<1.400	<950	<1.200	<500	<800	<1.400	Al	Cu	Mg/Zn	Plastic	Ni	Ti	50 HRC	55 HRC	60 HRC
20-40	15-30	10-20	5-10	5-15	5-15	10-30	10-30	5-15	10-30	10-30	5-15	10-30	2-8	2-15			

Vc (m/min). ● Optima / Optimun ○ Alternativo / Alternative

MICRO FINISH
THREADING TECHNOLOGY



Ø	P	L mm	l mm	mm	d mm
M2,0*	0,40	45	10	2,10	2,8
M3,0	0,50	56	5	2,70	3,5
M4,0	0,70	63	7	3,40	4,5
M5,0	0,80	70	8	4,90	6,0

Ø	P	L mm	l mm	mm	d mm
M6,0	1,00	80	10	4,90	6,0
M8,0	1,25	90	13	6,20	8,0
M10,0	1,50	100	15	8,00	10,0

*Tol 6H

P
Aceros
Aciers
Steels
Stähle

M
Aceros Inox
Aciers Inox
Stainless Steels
Edelstahl

K
Fundicion
Fonte
Cast Iron
Gusseisen

N
Metales no ferrosos
Métal non Ferreux
Non Ferrous metals
NE-Metalle

S
Titanio y Superalaciones
Titanium et Supealliages
Titanium and Superalloys
Titan und Superlegierungen

H
Materiales Duros
Materiels Durs
Hard materials
Hartmaterialien